

Friday, February 13, 2015 8:20:29 AM

All amounts are calculated in domestic currency.

Page 1 of 1

Grouped by Vendor ID

Purchase Order ID/ Curt Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ MIRB Reject Qty	Book Amt
Vendor ID/Vendor Name		VC-RYS001	Ryerson Canada								
PO27136	1		M7075TB65.000X0.3 f 75		2/12/2015	2/13/2015	12.0000	\$11.91	0.0000	0	\$142.90
CAD	No		7075-T6 BAR 5.000" f X 0.375"		12.0000	DCUSER		\$142.90	0.0000	0	
			m131552								
	2		M7075TB60.375X6.0 f 00		2/12/2015	2/13/2015	12.0000	\$14.30	0.0000	0	\$171.66
	No		7075-T6 Plate 0.375" f X 6.000", QQ-A 250/12		12.0000	DCUSER		\$171.66	0.0000	0	
			m131552								
	3		M7075TB61.750X02. f 250		2/12/2015	2/13/2015	12.0000	\$25.01	0.0000	0	\$300.17
	No		7075-T6 BAR 1.750" f X 2.250"		12.0000	DCUSER		\$300.17	0.0000	0	
			m131552								
	4		M7075TB64.000X4.0 f 00		2/12/2015	2/13/2015	8.0000	\$79.17	0.0000	0	\$633.33
	No		7075-T6 BAR 4.000" f X 4.000"		8.0000	DCUSER		\$633.33	0.0000	0	
			m131552								
	5		71401-45		2/12/2015	2/13/2015	1.0000	\$0.00	0.0000	0	\$0.00
	No		PROCUREMENT QUALITY CLAUSES m131552		1.0000	DCUSER		\$0.00	0.0000	0	
Total Received Quantity:											45.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$1,248.06
Total Balance Due Quantity:											0.0000

RYERSON

Packing List Shipping Order

URL for Test Reports: portal.ryerson.com/r

ID: 0N4619915

MO #

200 RUE DU CHEMINOT
200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V 5V5
VAUDREUIL QC J7V 5V5

Page 1 of 2 02/10/15 18:56 CST
SO AP

SOLD TO:
DART AEROSPACE LTD.
1270, ABERDEEN STREET

SHIP TO:
DART AEROSPACE LTD.
1270, ABERDEEN STREET

Order Number
X6-345431
Purchase Order
PO27136

HAWKESBURY

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Phone (613) 632-3336

Total Packages: 1

Ship Via	Freight	Customer #	Sales	Tax Status	Contact	Certs	Due Date
Ontario	Our Truck Prepaid/Allowe	1946	21 JL	Taxable		1	02/12/2015
Bill of Lading:	Pro Bill:	Ship Approval:	Ship Date:	Order Date:			
				01/20/2015			

Line No.	Item	Description	Qty Shipped	B/O Quantity
----------	------	-------------	-------------	--------------

1 5500-0004 7075-T651 00-A-250/12 0.375 X 5.00 X 144.00
Tariff Code: 7606.12.10.52
Order Qty: 1 UEA 1 pcs 1.00 UEA

(1 -BUNDL 28)
Ctrl: X6FV7458 H: 690624A2
LINE 1
T: 4346573
1 pcs Loc EXP

*** Filled by Initials: SR

2 5500-0004 7075-T651 00-A-250/12 0.375 X 6.00 X 144.00
Tariff Code: 7606.12.10.52
Order Qty: 1 UEA 1 pcs 1.00 UEA

(0 -PK/WI 34 LINE 1)
Ctrl: X6FV7459 H: 690624A2
LINE 2
T: 4346573
1 pcs Loc EXP

*** Filled by Initials: SR

Customer/Driver Instructions:
HEURES D'OVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARIOT ELEVATEUR_AVANT COTE CHAUFFEUR
CFC ET MTR REQUIS A LA LIVRAISON

Received by: _____ Date: _____
Acceptance of goods constitutes acceptance of our Terms and Conditions, available on our website at www.Ryerson.com,
or from your sales representative, or by calling (800) 268-2680.

Packing List

Alloys of Aluminum, Copper, Steel Caution:
Processing of this material may present a physical and or health hazard. See material safety data sheets for further information.

DAS
6988
C-20-15
8015-082-13

RYERSON

Packing List Shipping Order

URL for Test Reports: portal.ryerson.com/r
ID: 0N4619915

MO #

200 RUE DU CHEMINOT
200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V 5V5
VAUDREUIL QC J7V 5V5

Page 2 of 2 02/10/15 18:56 CST
SO AP

Phone (450) 424-0153

SOLD TO:

DART AEROSPACE LTD.
1270, ABERDEEN STREET

SHIP TO:

DART AEROSPACE LTD.
1270, ABERDEEN STREET

HAWKESBURY

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Phone (613) 632-3336

Line No.

Item

Description

Qty Shipped

B/O Quantity

3

5556-7210 7075-T651 QQ-A-250/12 1.75 X 2.25 X 144.00

Tariff Code: 7606.12.10.52

Order Qty:

1 UEA

Pcs: 1

1.00 UEA

(0 -PK/WI 60 LINE 1)

Cntrl: X6FV7461 H: 110556B8

T: 4354731

1 pcs Loc EXP

LINE 3

*** Filled by Initials: SR

4

5556-9205 7075-T651 QQ-A-250/12 4.00 X 4.00 X 96.00

Tariff Code: 7606.12.10.52

Order Qty:

1 UEA

Pcs: 1

1.00 UEA

(0 -PK/WI 157 LINE 1)

Cntrl: X6FV7462 H: 699463A6

T: 4345343

1 pcs Loc EXP

LINE 4

*** Filled by Initials: SR

5

7915-9998 CHARGE ENERGIE/TIQUE/ENERGY CHARGE

Tariff Code: 7606.12.10.52

Order Qty:

1.0000 LOT

Pcs: 0

1.00 LOT

Customer/Driver Instructions:

HEURES D'OVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARIOT ELEVATEUR AVANT COTE CHAUFFEUR
CFC ET MR REQUIS A LA LIVRAISON

Received by:

Date:

Packing List

Acceptance of goods constitutes acceptance of our Terms and Conditions, available on our website at www.Ryerson.com,
or from your sales representative, or by calling (800) 268-2680.

Alloys of Aluminum, Copper, Steel Caution:

Processing of this material may present a physical and or health hazard. See material safety data sheets for further information.

DA8
9-88
1-20-15
2015-02-13

SHIP TO:
SOLD TO:

KAISER
ALUMINUM
Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4346573

CUSTOMER PO NUMBER: 061322	WORK PACKAGE:	CUSTOMER PART NUMBER:	SHIP RUN/LOAD: 103010/21	GOVT CONTRACT NUMBER:
KAISER ORDER NO: 1177048	LINE ITEM: 9	SHIP DATE: 16-SEP-2014	ALLOY: 7075 /	CLAD: BARE
WEIGHT SHIPPED: 6529 LB	QUANTITY: 24 PCS EST.	TRUCK B/L #: 2049837	TEMPER: T651	PRODUCT DESCRIPTION: Sawed Plate
			GAUGE: 0.3750 IN (9.5250 MM)	DIAMETER/WIDTH: 48.500 IN (1231.9 MM)
				LENGTH: 144.500 IN (3670.3 MM)

MHU 1820608: LOT 690624A2: 10 pieces;
MHU 1820622: LOT 690669A7: 14 pieces;

Certified Specifications

AMS 4045/RevK
CMMP 025/RevU

AMS-QQ-A-250/12/RevA

ASTM B 209/Rev10

Test Code: 1512

Test Results

Lot: 690624A2 Cast 850

Drop 23

Ingot 1

Melted in USA

(ASTM E8/E857)
(EN 2002-1)

Tensile:	Tempor	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	86.4 : 87.2 (596 : 601)	75.4 : 78.6 (520 : 528)	13.0 : 13.6

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.07	0.15	1.8	0.02	2.6	0.19	5.8	0.02	0.01	0.00	TOT 0.05



Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4346573

Lot: 690669A7 Cast 650 Drop 23 Ingot 2 Melted in USA

(ASTM B9/B557)
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	86.3 : 88.5 (595 : 596)	75.3 : 75.5 (519 : 521)	12.5 : 13.0

(ASTM E1251)													
Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER		
Actual(wt%)	0.07	0.15	1.8	0.02	2.6	0.19	5.8	0.02	0.01	0.00	TOT	0.05	

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO 9001:2008/MS2100C certified and hereby certifies that all material shipped under this order:
* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside certification limits, mechanical properties are as shown herein and chemical composition meets specification requirements.
* was melted in the United States in America or a qualifying country per CPAAHS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DRAHS 252.225 for domestic content.
* has been thermally processed in compliance with AMS 2722, where applicable.
* is mercury free, within the limits of detection of ASTM E1251 (i.e. 1 ppm).
* is in compliance with RoHS 2, European Union Directive 2011/65/EU.
* is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) n°1907/2006.
* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on this certificate may be punishable by a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

RYERSON

C e r t i f i c a t d e C o n f o r m i t é

Vendu Par:

RYERSON CANADA INC.

200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ0001

Tél: 450-424-0153 Fax: 450-424-0853

#BdeC : PO27136

Rel :

#BdeV : 345431 1 10 FEV. 2015

#Conn :

#Fact :

Vendu à: (1946)

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

Tél: (613) 632-3336

Fax: (613) 632-4443

Livré à: (1)

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

K6A 1K7

ON

Certificat de Conformité

No Cert.: 345431

Code: 55000004

7075-T651 QQ-A-250/12

0.375 X 5.00 X 144.00

Mcx

1

KAISER ALUMINUM

Numéro de lot

690624A2

LINE 1

Test ID

4346573

Numéro de Contrôle

X6FV7458

1

CECI N'EST QU'UN CERTIFICAT DE CONFORMITÉ

À qui de droit,

La présente est pour certifier que le matériel
fourni ci-haut est conforme aux spécifications
indiquées sur votre commande ci-haut mentionnée.


SIGNATURE AUTORISÉE

RYERSON

C e r t i f i c a t d e C o n f o r m i t é

Vendu Par:

RYERSON CANADA INC.

200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ0001

Tél: 450-424-0153 Fax: 450-424-0853

#BdeC : PO27136

Rel :

#BdeV : 345431 2

#Conn :

#Fact :

Vendu à: (1946)

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

Tél: (613) 632-3336

Fax: (613) 632-4443

Livré à: (1)

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

K6A 1K7

10 FEV. 2015

ON

ON K6A 1K7

Certificat de Conformité

No Cert.: 345431

Code: 55000004

7075-T651 QQ-A-250/12

0.375 X 6.00 X 144.00

Mcx

1

KAISER ALUMINUM

Numéro de lot

690624A2

LINE 2

Test ID

4346573

Numéro de Contrôle

X6FV7459

1

CECI N'EST QU'UN CERTIFICAT DE CONFORMITÉ

À qui de droit,

La présente est pour certifier que le matériel
fourni ci-haut est conforme aux spécifications
indiquées sur votre commande ci-haut mentionnée.

SIGNATURE AUTORISÉE

SHIP TO:
SOLD TO:

KAISER
ALUMINUM
 Trentwood Works - Spokane, WA 99215
 Phone: (800) 367-2588

CERTIFIED TEST REPORT

Serial Number
 4354731

CUSTOMER PO NUMBER: 064884	WORK PACKAGE:	CUSTOMER PART NUMBER:	SHIP RUN/LOAD: 103064/11	GOVT CONTRACT NUMBER:
KAISER ORDER NO: 1180956	LINE ITEM: 1	SHIP DATE: 28-NOV-2014	ALLOY: 7075	CLAD: BARE
WEIGHT SHIPPED: 6330 LB	QUANTITY: 4 PCS EST.	TRUCK B/L #: 2051031	GAUGE: 1.7500 IN (44.4500 MM)	TEMPER: T651
PRODUCT DESCRIPTION: KaiserSelect Plate				
DIAMETER/WIDTH: 60.500 IN (1538.7 MM)		LENGTH: 144.500 IN (3670.3 MM)		

MHU 1831830: LOT 10261886: 1 pieces;
 MHU 1841281: LOT 11056688: 3 pieces;

Certified Specifications

AMS 4045/RevK

AMS-QQ-A-250/12/RevA

ASTM B 209/Rev10

Test Code: 1512

Test Results

Lot: 10261886 Cast 662 Drop 25 Ingot 4 Melted in USA

(ASTM E8/B557)
 (EN 2002-1)

Tensile:	Tempor	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651		LT / 2 (Min:Max)	82.6 : 82.7 (570 : 570)	72.4 : 73.6 (499 : 607)	11.0 : 11.8

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.07	0.26	1.5	0.02	2.5	0.20	5.8	0.02	0.01	0.01	TOT 0.03

Lot: 11056688 Cast 676 Drop 03 Ingot 6 Melted in USA

(ASTM E8/B557)
 (EN 2002-1)

Tensile:	Tempor	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651		LT / 2 (Min:Max)	81.3 : 82.8 (561 : 571)	71.7 : 74.0 (494 : 510)	12.8 : 13.0

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.07	0.18	1.4	0.02	2.4	0.19	5.7	0.03	0.01	0.01	TOT 0.05

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99216
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4354731

	ALLOY LIMITS											MAX
	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order:
 * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material that exceeds outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements.
 * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 202.226 for domestic content.
 * has been thermally processed in compliance with AMS 2772, where applicable.
 * is mercury free, within the limits of detection of ASTM E1251 (4 = 1ppm).
 * is in compliance with Part 2, European Union Directive 2011/65/EU.
 * is in compliance with and regularly monitors any updates to the European Chemical Agency, ECMA, REACH regulations (EC) n°1907/2006.
 * is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
 Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum Laboratory. The recording of false, fictitious or fraudulent statements or omissions on the certificate may be punished as a felony under federal law.

James Hemenway

JAMES HEMENWAY, LABORATORIES SUPERVISOR

SHIP TO:
SOLD TO:

KAISER
ALUMINUM
 Trentwood Works - Spokane, WA 99215
 Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
 4345343

CUSTOMER PO NUMBER:		WORK PACKAGE:		CUSTOMER PART NUMBER:		SHIP RUN/LOAD:		GOVT CONTRACT NUMBER:	
081322						103B02/14			
KAISER ORDER NO:		LINE ITEM:	SHIP DATE:	ALLOY:	CLAD:	TEMPER:	PRODUCT DESCRIPTION:		
1177048		13	3-SEP-2014	7075 ✓	BARE	T651 ✓	KaiserSelect Plate		
WEIGHT SHIPPED:		QUANTITY:	TRUCK BL #:		GAUGE:		DIAMETER/WIDTH:		LENGTH:
14938 LB		4 PCS EST.	204983B		4.0000 IN (101.6000 MM)		62.500 IN (1587.5 MM)		147.800 IN (3749.0 MM)

MHU 1818053: LOT 898385A1: 1 pieces;
 MHU 1818112: LOT 898463A8: 1 pieces;
 MHU 1818114: LOT 898463A8: 1 pieces;
 MHU 1818198: LOT 898385A1: 1 pieces;

Certified Specifications

AMS 4045/RevK

AMS-QQ-A-250/12/RevA

ASTM B 209/Rev10

Test Code: 1512

Test Results

Lot: 898385A1 Cast 651 Drop 12 Ingot 1 Melted in USA

(ASTM B8/B557)
 (EN 2002-1)

Tensile:	Temper	Dlr / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T851		LT / 2 (Min:Max)	71.2 : 71.8 (481 : 495)	57.9 : 58.2 (399 : 401)	10.9 : 11.0

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.18	1.5	0.03	2.5	0.18	5.7	0.03	0.01	0.01	TOT 0.05

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4345343

Lot: 889463A6 Cast 851

Drop 00

Ingot 1

Melted in USA

(ASTM E9/B557)

LEN 2002-11

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T851	LT / 2 (Min:Max)	73.9 : 74.2 (510 : 612)	61.0 : 62.4 (421 : 430)	11.8 : 11.8

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.18	1.4	0.04	2.3	0.18	6.5	0.03	0.01	0.01	TOT 0.06

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	6.1	0.00	0.00	0.00	EACH	0.06
MAX(wt%)	0.40	0.60	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO 9001:2008/AS9100C certified and hereby certifies that all material shipped under this report:
 * has been inspected, tested, and found to be in performance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are at purchaser's risk and chemical composition meets specification requirements.
 * was melted in the United States of America or a country that is a signatory to the OASIS 228, 872-11M, was manufactured in the United States of America, and meets the requirements of OFATS 202.228 for domestic content.
 * has been thermally processed in compliance with AMS 2773, where applicable.
 * is mercury free, within the limits of detection of ASTM E1231 (C = 1ppm).
 * is in compliance with RoHS 2, European Union Directive 2011/65/EU.
 * is in compliance with the applicable regulations and standards of the European Chemical Agency, ECHA, REACH regulation, (EC) n°1907/2006.
 * is free of conflict minerals, as defined in Section 15.2 of the Dodd-Frank Act.
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James Hemenway

JAMES HEMENWAY, LABORATORIES SUPERVISOR

Page 2 of 2

RYERSON

C e r t i f i c a t d e C o n f o r m i t é

Vendu Par:
RYERSON CANADA INC.
200 RUE DU CHEMINOT
VAUDREUIL-DORION QC J7V 5V5
GST/TPS REG. # 895962561RT0001Y
QST/TVQ REG. # 1019096102 TQ0001
Tél: 450-424-0153 Fax: 450-424-0853

#BdeC : PO27136
Rel :
#BdeV : 345431 4
#Conn :
#Fact :

10 FEV. 2015

Vendu à: (1946)
DART AEROSPACE LTD.
1270, ABERDEEN STREET
HAWKESBURY
Tél: (613) 632-3336
Fax: (613) 632-4443

ON K6A 1K7

Livré à: (1)
DART AEROSPACE LTD.
1270, ABERDEEN STREET
HAWKESBURY
K6A 1K7

ON

Certificat de Conformité

No Cert.: 345431

Code: 55569205
7075-T651 QQ-A-250/12
4.00 X 4.00 X 96.00

Mcx
1

KAISER ALUMINUM
Numéro de lot
699463A6
LINE 4

Test ID
4345343

Numéro de Contrôle
X6FV7462

1

CECI N'EST QU'UN CERTIFICAT DE CONFORMITÉ

À qui de droit,

La présente est pour certifier que le matériel
fourni ci-haut est conforme aux spécifications
indiquées sur votre commande ci-haut mentionnée.


SIGNATURE AUTORISÉE

RYERSON

C e r t i f i c a t d e C o n f o r m i t é

Vendu Par:

RYERSON CANADA INC.

200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ0001

Tél: 450-424-0153 Fax: 450-424-0853

#BdeC : PO27136

Rel :

#BdeV : 345431 3

#Conn :

#Fact :

10 FEV. 2015

Vendu à: (1946)

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

ON K6A 1K7

Tél: (613)632-3336

Fax: (613)632-4443

Livré à: (1)

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

ON

K6A 1K7

Certificat de Conformité

No Cert.: 345431

Code: 55567210

7075-T651 QQ-A-250/12

1.75 X 2.25 X 144.00

Mcx

1

KAISER ALUMINUM

Numéro de lot

110556B8

LINE 3

Test ID

4354731

Numéro de Contrôle

X6FV7461

1

CECI N'EST QU'UN CERTIFICAT DE CONFORMITÉ

À qui de droit,

La présente est pour certifier que le matériel
fourni ci-haut est conforme aux spécifications
indiquées sur votre commande ci-haut mentionnée.


SIGNATURE AUTORISÉE

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M705TB84.00 x 4.00
 DATE: 15-02-17

PO / BATCH NO.: P027136/M131552

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 8"
 QUANTITY INSPECTED: 8'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 4.00"
 THICKNESS RECEIVED: 4.00"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>(N)</u>	
CORRECT FINISH	<u>(Y)</u> N	
CORROSION	Y <u>(N)</u>	
CORRECT GRAIN DIRECTION	<u>(Y)</u> N	
CORRECT MATERIAL	<u>(Y)</u> N	
CORRECT THICKNESS	<u>(Y)</u> N	
PHOTO REQUIRED	Y <u>(N)</u>	
CORRECT MATERIAL	<u>(Y)</u> N	
CORRECT REF # TO LINK CERT	<u>(Y)</u> N	<u>6994363Ab</u>
CORRECT MATERIAL IDENTIFICATION	<u>(Y)</u> N	
CORRECT M# ON THE MATERIAL	<u>(Y)</u> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <u>(N)</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <u>(N)</u>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 9</u> DATE: <u>15-02-17</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 470757681750X2250

PO / BATCH NO.: 8027136 / M131552

DATE: 15-02-17

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 1.750"

QUANTITY RECEIVED: 12'

THICKNESS RECEIVED: 1.750"

QUANTITY INSPECTED: 12'

SHEET SIZE ORDERED: 12/4

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 12/4

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	
CORRECT REF # TO LINK CERT	(Y) N	<u>11055665</u>
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>9</u> DATE: <u>15-02-17</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27136**

Purchase Order Date 1/20/2015

PO Print Date 1/20/2015

Page Number 1 of 3

Order From :
RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

VC-RYS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED

Contact Name
Vendor Phone 450-424-0153

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 10
Currency CAD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M7075T6B5.000X0.375	7075-T6 BAR 5.000" X 0.375"	2/12/2015 Yes 2/12/2015		12.00 f	\$15.14	\$181.65
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MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$181.65

2	M7075T6B0.375X6.000	7075-T6 Plate 0.375" X 6.000", QQ-A 250/12	2/12/2015 Yes 2/12/2015	FN	12.00 f	\$18.18	\$218.20
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MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$218.20

DAS
9
9-89

15-02-17

Note:

1/20/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27136**

Purchase Order Date 1/20/2015

PO Print Date 1/20/2015

Page Number 2 of 3

Order From :
RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

VC-RYS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 450-424-0153

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 10
Currency CAD
FOB Destination-Collect

3 M7075T6B1.750X02.250 7075-T6 BAR 1.750" X 2.250" 2/12/2015 12.00
Yes
2/12/2015

\$31.80 \$381.55
f

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$381.55

4 M7075T6B4.000X4.000 7075-T6 BAR 4.000" X 4.000" 2/12/2015 FN 8.00
Yes
2/12/2015

\$100.63 \$805.05
f

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$805.05

DAS
9
9-89

15-02-17.

Note:

1/20/2015



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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27136**

Purchase Order Date 1/20/2015

PO Print Date 1/20/2015

Page Number 3 of 3

Order From :
RYERSON
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

VC-RYS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

450-424-0153

Ship To Contact

Ship To Phone

Ship Via:

Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 10

CAD

Destination-Collect

5 71401-45

PROCUREMENT
QUALITY CLAUSES

2/12/2015

1.00 ✓

\$0.00

\$0.00

No

2/12/2015

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

SP15-02-13

Line Total:

\$0.00

PO Total:

\$1,586.45

W
CL

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

1

Change Date:

1/20/2015